

Work Order ID 105777

105777

Page 1

August-19-13 10:22:36 AM

Item ID: PB67-43001-233

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Outer Tube End Cap

Start Date: 8/19/13 Start Qty: 10.00

10
10 #26*

Cust Item ID:

Required Date: 9/03/13 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 8-8-19 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|-----------|---|
| B67-43001 | C |
|-----------|---|

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg B67-43001

Dwg Rev: C

Prog Rev: C

2-Deburr if necessary

26

0

Ac
13.08.20

6061 .063"

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

26

0

Ac
13.08.20

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS

27

9-89

138.21

26

Ac

August-19-13 10:22:36 AM

Page 2

[illegible]

Work Order ID 105777

105777

Page 3

August-19-13 10:22:36 AM

Item ID: PB67-43001-233

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Outer Tube End Cap

Start Date: 8/19/13 Start Qty: 10.00 *10*

Cust Item ID:

Required Date: 9/03/13 Req'd Qty: 10.00 *10*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

ML3 13-08-26

13-08-26

Picklist Print

Monday, August 19, 2013 11:08:59 AM

Page 1

Work Order ID: 105777

Parent Item: PB67-43001-233

Start Date: 8/19/2013

Required Date: 9/3/2013

Parent Item Name: Outer Tube End Cap

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A new issue 08.06.19 DD verified: EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6S.063 | | Purchased | No | | | | sf | 459.2135 | | 0.286 | | 13.08.20 | le |
| 6061-T6 .063 Sheet | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

MAT021

459.2135

123135

120.2625

124003

72.113

M126075

266.838

126075

→ 744

8

7

6

5

4

3

2

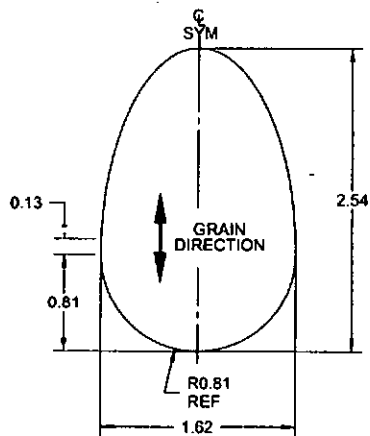
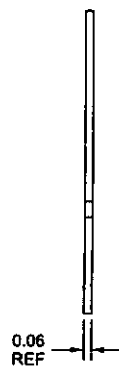
1

D

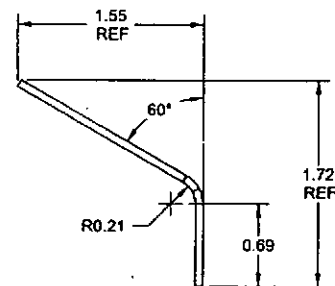
C

B

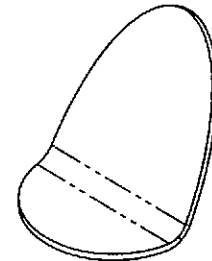
A



B67-43001-233F OUTER TUBE END CAP



B67-43001-233 OUTER TUBE END CAP
(MAKE FROM B67-43001-233F)



NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

RELEASED
2009-09-21

| | | | | |
|------------|--|---|--------------|----------|
| C | REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 20 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011. | | MB | 08.03.03 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | RW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | | DRAWING NO. | REV. C | |
| CHECKED | | B67-43001-233 | SHEET 1 OF 1 | |
| MFG. APPR. | | TITLE | SCALE | |
| APPROVED | | OUTER TUBE END CAP | NTS | |
| DE APPR. | N/A | COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD. | | |
| DATE | 09.03.03 | | | |

